



ACRYLIC COATING – Category 1





TECHNICAL INFORMATION			
Thickness	6 MM	12 Layers	
Primer Layer	150 Gr/m2 Epoxy	Applied on Concrete Not Applied on Asphalt	+ %35 Sand
Bottom Layer	300 Gr/m2/Layer Resurfacer	2 Layers	+ %60 Sand + %35 Water
Middle Layer	300 Gr/m2/Layer Cushion-thin 650 Gr/m2/Layer Cushion- thick	6 Layers 2 Layers	+ %35 Water + %35 Water
Top Layer	300 Gr/m2/Layer Acrylic Paint	2 Layers	+ %55 Sand + %25 Water
Protective Layer	150 Gr/m2/Layer Lacquer	1 Layer	Optional Layer
Field Lines	0.100 Gr/m2	2 Layers	+ %15 Water

APPLICATION METHOD		
Epoxy Primer	It is applied with a roll to increase the synthetic's holding to the floor. Silica sand is sprinkled and the unattached part is swept away. This part is applied on concrete floors.	
Bottom Layer	Resurfacer is applied 1 or 2 times with a squeegee mixed with 60% silica sand and 30-40% water.	
Middle Layer	Cushion-0500 is refined with 30-40% water and applied 6 times with a squeegee. Cushion-1000 is refined with 30-40% water and applied 2 times with sgueegee.	
Top Layer	It is applied on the previously prepared surface with the first 2 layers of 55% silica sand + 20-30% of water mixture and the last layer is refined with 5-10% of water and applied with a squeegee.	
Protective Layer	Following the curing of the top layer, 150 gr / m2 is applied with roller.	
Field Lines	Which of the game line is to be made on the field floor, the templates of the lines should be applied to the floor and then applied with spray or roller mixed with 10-20% water.	

COLORS		
Acrylic	Red, Green, Blue, Orange, and their shades	
Field Lines	White, Yellow, Blue, Black	

ADVANTAGES		
Comfort	Acrylic Surfaces are very comfortable for tennis.	
Safe	It gives confidence to player and prevents injuries after falling.	
Performance	It can be used for years with high performance.	





PRODUCT PACKAGING		
Epoxy Primer	10-20 KG plastic buckets	
Resurfacer	60-70 KG plastic buckets	
Cushion	60-70 KG plastic buckets	
Acrylic	75 KG plastic buckets	
Lacquer	20-50 KG plastic buckets	
Field Lines	5-20 KG plastic boxes	
Others	Various boxes and buckets	

PRODUCT STORAGE		
Acrylic and Its Derivatives Unopened packages can be stored between +5 and +30 degrees for 12 months.		
Other Materials	Unopened packages can be stored between +5 and +30 degrees for 12 months.	

PRODUCTION AND INSTALLATION PERIODS			
Primer	Preparation: 0,5 Day	Installation: 0,5 Day	Can not work simultaneously
Resurfacer	Supply: 5 Days	Installation: 1-2 Days	Can not work simultaneously
Cushion	Supply: 5 Days	Installation: 2-4 Days	Can not work simultaneously
Acrylic	Supply: 5 Days	Installation: 1-2 Days	Can not work simultaneously
Lacquer	Supply: 5 Days	Installation: 1 Day	Can not work simultaneously
Line Paint	Supply: 5 Days	Installation: 1 Day	Can not work simultaneously

WARRANTY PERIODS		
Acrylic UV	5 YEARS	% 5 Tolerance
Wear	3 YEARS	%15 Tolerance
Line	1 YEARS	%10 Tolerance
Installation Warranty	2 YEARS	5 years with maintenance contract

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EXAMPLES OF APPLICATIONS















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